

EXTRACTION OF METALS WITH DIQUATERNARY AMINES

ABSTRACT OF THE DISCLOSURE

Selective extraction of one or more metal anions from an aqueous solution, by
5 contacting the aqueous solution with an organic solution including a diquaternary amine,
wherein the diquaternary amine has two diquaternary nitrogens spaced at a distance of less than
about 10 Å, selectively binding the metal anions to the diquaternary amine, and then separating
the organic solution from the aqueous solution, wherein the diquaternary amines having the
selectively bound metal anions are concentrated in the organic solution. Alternatively, the
10 diquaternary amines may be adsorbed or chemically bonded to a solid, and the metal anion-
containing aqueous solution passed over the solid having the diquaternary amines. Palladium
may be selectively extracted by contacting the acidic solution with an iodide and an organic
solvent, allowing the palladium to bind to the iodide, and then separating the organic solution
from the aqueous solution, concentrating the bound palladium ions in the organic solution.